SOUTHERN EXTILE BULLETIN

VOL V

CHARLOTTE, N. C., JULY 10, 1913

NUMBER 19

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a Specialty

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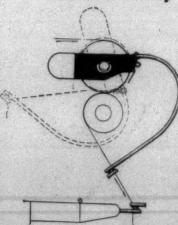
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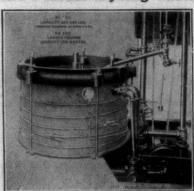
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SOUTHERN EXTILE BULLETIN

VOL. 5

CHARLOTTE, N. C., JULY 10, 1913

The Annual Cone Picnic

N. C., and the occasion this year of the Junior Order of American proved as enjoyable as those which have marked the previous years the flag be hung at the door of the first one having been given nine years ago, tendered to the people of the White Oak, Revolution and Proximity Mills, by the owners of the mills were and the occasion this year of the Junior Order of American you have free wool. Every workand called for much applause. Those who spoke as representatives of the people who work in the to keep the decreased price of manills were: J. E. Walker, of the White Oak Mills; A. H. Hinshaw, of products considerably."

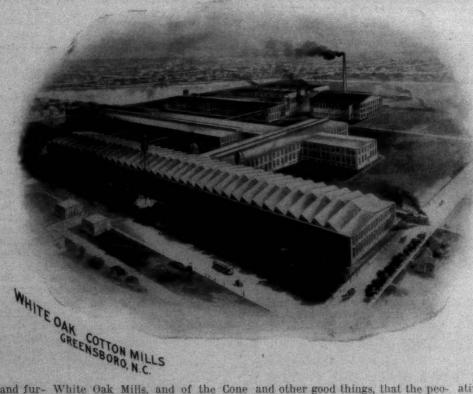
Continuing, Mr. Cone said that Proximity Mills, by the owners of the mills were next, you have free wool. Every workand called for much applause. Those who spoke as representatives of the people who work in the to keep the decreased price of manills were: J. E. Walker, of the Proximity Mills, and John Forthis, of the Proximity Mills, and John Forthis, of the Proximity Mills.

The principal address of the while it pleased him to see stories the mills, the Messrs, Cones and asmorning was that of Caesar Cone. In the newspapers of the goodness was the idea of mutual dependence of the mill owners upon their oper-

For years the Cone picnic has After the invocation, caosar been a feature of the celebration was presented with a handsome of Independence Day at Greensboro American flag by the local chapter of the Innier Order of American

won't buy clothes much cheaper if tves of the mill people were next,

After the invocation, Caesar Cone "They talk tariff to you," he said, half of the management of the mills. as presented with a handsome "but don't you fool yourselves. You The responses by the representa-



was varied and interesting and furwere fully seven thousand people in

White Oak Mills, and of the Cone mished plentiful entertainment for Export and Commission Co. His the large crowd. In spite of the fact subject was announced as "A mesthat the weather was threatening at sage of Love and Esteem to My times, it was estimated that there People," but he stated that his love for his people was too well known to attendance. As early as eight them to need words and that it was o'clock in the morning the throngs better shown by deeds than by began to pour in at the gates, and words, and that he thought the time the majority of them remained uncould be spent to better advantage in began to pour in at the gates, and words, and that he thought the time adopted at the mills, whereby such ence of their means of livelihood the majority of them remained uncould be spent to better advantage in substantial amounts will be given to the men who had built up the speaking of something vitally information of efficient work, that one out of enormous mill and developed the community. Another point strikbeginning about it a. m. proved to to the men who had built up the speaking of something vitally information of efficient work, that one out of enormous mill and developed the community. Another point strikbeginning about it a. m. proved to touched upon the tariff, calling ataprize.

Mr. Cone's address was followed was of the harmony existing between the officers and pers reported thousands of people by short talks by Julius and Bertween the owners of the mills and people and responses were made by Mass., and that they never knew Hardin, H. A. Barnes, D. M. Sulliv labor are united through a bond of representatives of the mill people.

When hard times were coming van and Miss Pearl Wyche in be
(Continued on Page 7)

and other good things, that the people were smart enough to know that they, by virtue of their faithful and efficient work, which produced the money, were giving the picnic themselves. He told his audience of a new system of distribu-tion of cash prizes which will be adopted at the mills, whereby such

atives, and of the employees upon their employers. The speakers for the mills emphasized the idea that the owners could do nothing with-out the loyal and faithful support of their employees, and the speakers for the operatives stressed the fact that thy owed the very existence of their means of livelihood

Theory of Card Filleting

we should also assume the best average working conditions, and therefore we will assume for a beginning that the point has been ground down until it is vertically over the foot. Referring to Fig. 1, this is the point A which is in a vertical line over point B. This is the position of the wire when no strain is on the little hook. It is not the position during the actual process of carding a certain amount of fibres, in which case a slight deflection from this position takes place. It will also be remarked that in the position shown (with A vertically over B) the wire is absolutely in its highest position, and any bending in either direction would have the effect of reducing the distance from the base.

To understand the shape of the top of the tooth is is necessary to see what takes place during the Grinding grinding process. place with the clothing running in the direction of the arrow x, the grinding roller running in the opposite direction, as shown by the arrow y, and slightly bending down the wire. The bending down of the wire is necessary, because other-wise the grinding roller could not take off any of the wire. The wire must be bent down at first to the extent of the intended grinding, or slightly more. This, of course, is only true for small amounts of grinding, whilst for larger amounts (as, for instance, after mounting a new fillet on a card) the grinding down has to be done very gradually. The elasticity of the wire will always prevent the grinding roller grinding off the total amount pos sible, so that there is only a slight contact with a correspondingly slight grinding action. Assuming the wire surface to be parallel to the base of the foundation, corresponding to E F, then the surface formed by the wire points will correspond in cross-section to this line E F, but this is only the case as long as the wires are at rest, and as long as they are neither being ground nor strained by the carding action. In this position the carding angle L-A-E (or d) is as shown in the illustration. This is the same carding angle which we come across in the text-books, and which is often stated to the maker as the 'angle of the clothing" required.

During grinding the wire is at first bent forward by a maximum angle g (A-B-J), beyond which it is not advisable to go. This angle becomes smaller and smaller as grinding proceeds, to become very small indeed during the last stages of grinding.

It is clear that with proper grinding-i. è.. light grinding and grinding at once when necessary—the angle g remains very small indeed. There is not much gained by having otherwise do.

(Continued from June 19) causes grinding to be necessary For the purpose of the calculation much oftener. Heavy grinding also e should also assume the best wears the wire down much quicker, it is resorted to in order to grind less often. It is seen that un-der circumstances as the above it is a decidedly disadvantageous practice, even quite apart from the lower quality of carding in the last stages of the work of the card before regrinding. The heavy grinding also not only strains the wire, but it may overstrain it and cause it to break out very soon. The angle of the keen shown at f in the sketch is found by aid of the angle d, as fol- wire staples are represented where lows: If, during grinding, the wire there was scarcely any bending dur-

harder wire has less tendency to form burrs, and it is therefore pos-sible to grind harder wire to a finer point without fear of having burrs afterwords. But even then there is the possibility of the wire being overstrained and the sharp edge breaking off.

The great difference in the sharpness of wire points is clearly shown in many fine photographs in Dobson's study on the card, in which

THEORY OF CARD FILLETING .- FIG. 1

is bent round B by the whole angle ing grinding, while others show tooth would come into the position grinding. N-J. with N-J-M=g. But we must not forget that the wire is held ir the foundation, and there will always be a slight bending of the wire staple itself owing to its elasticity, so that the front of the wire would actually assume the position J-O, the angle O-J-M being about 2 g. The angle formed by the wire point (representing the sharpness of the wire) is therefore not d, but d-2g. Also, after receding, the wire is not represented by L-A-P-Q, but by L-A-R-Q, where angle L-A-R=d-2g.

g, and assuming M-J to be parallel quite a large amount of bevel on to A-L, then the front of the wire the point, thus indicating heavy

Coming now to the carding position of the wire staples, it is clear that the effort of the fibres acting on the wire during the process of carding pulls the wire backwards in the direction of the arrow x. The amount or intensity of this pull depends on the number of fibres acting on the wire; their distribution over various wires; the elasticity of the wire and of the foundation. the carding process it is first nece sary for the fibre or fibre tuft to be gripped by the point of the wire teeth, and this is done in the posi-This is proved in practice by the teeth, and this is done in the posisurface of the wire actually feeling sharp even to the slightest touch after grinding, which it could not material (although during working material (although during working afterwards all positions of the wire this angle very large, because the The angle g depends of course may occur). In the position of rest roint of the wire tooth will be so very much on the lightness or heav- of the wire we have the carding much weaker, and a weaker point iness of the grinding. The heavier angle d. The filling power of the

be necessary the grinding the sharper the angle clothing is very important, as on it y grinding also g, but the more liability to form depends the capacity of the card much quicker, burrs. It may be mentioned that to take out the remaining motes and the light impurities and short fibre. For this purpose the angle d requires to be made as large as possible without impairing the carding power, and it is also advisable to have the wire very smooth. For certain special reasons this later point is subject to considerable modification, especially as it is advisable to have the impurities chiefly in carding organs which are very easily accessible. It will be seen that with a sharper tooth the fibres can be more easily gripped by the wire, and therefore it is per-missible to have a more obtuse carding angle under such conditions. Thus we should probably be able to maintain the quality of carding, whilst the necessary requirements for taking out short fibres may be improved.

> Assuming that during carding the wire is pulled back as far as the point S, then the front of the wire tooth will not be in the position S-T parallel to the front of the wire when at rest, but its bent po-sition will have reduced the carding angel to an extent which seriously affects the absolute correctness of eurrent theories, which take into account exclusively the carding angle, which may be measured with the wire at rest

The friction between the wire and the cotton fibres during working of the card has, of course, a great bearing on all the processes, and we should therefore point out at this stage that with the wire bent se as to give a larger carding angle, the frictional resistance remains, of course the same, but the angle itself favors the taking out of the impurities by facilitating their slipping into the filleting. It also follows that the angle d may be made smaller if the frictional resistance can be increased, which tends to prevent the fibres slipping out of the clothing after they have been once taken hold of. We see, therefore, that we may have more ideal carding conditions (through a smaller carding angle) if we can only increase the fractional resistance of the surface wire sides. We 'must, however, and is actually done in most modern card filleting. We must, however, not lose sight of the fact that what gain on the one side we lose on theother. Although by such means we get better carding and better cleaning, we create rather unfavorable conditions for doffing, but with modern cards we have again other means at our disposal to do away with the drawback so far as practical considerations are concerned.

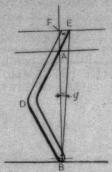
Assuming now the wire to be bent bodily round the point B, then the earding angle would have increased by h=U-S-T. Instead of the position T-S-X-Y, the wire would therefore assume the position corresponding to U-S, as front of the wire. However, the foot B of the wire being firmly held in position

by the foundation, the bending to permit the necessary freedom for may even be said that it is a most so in the following calculation, takes place to a great extent in the the disentanglement of the body of difficult matter to set a new fillet to which is based on the conditions were itself, thus bending the front the fibre tuft whilst the ends of the fullest advantage. We can also the fibres are held.

Cotton, rather farther—say, by 2h. It will also be seen that there is a forward setting, and purpose doing (To Be Continued.) cotton, rather farther-say, by 2h. Instead of the angle d we have therefore an angle equal to e=d; For cotton filleting the angle d averages about 75°, and h may be assumed to average about 2½° for food steel wire. Thus the actual carding angle under working strain may vary from d to e, the latter angle being d+2h, or 75°+(2½°)= . Any strain above this angle may be assumed to represent ar. overstraining of the wire. As we have to calculate always with the most disadvantageous average conditions, in order to obtain a safe angle we can consider the angle e for the moment as the average carding angle, whilst the finer combing action brought to bear on single fibres (which have already undergone the coarser carding process in the tuft) takes place mostly with the wire almost at rest-i. e, with a much more favorable carding angle. It is clear, therefore, that the bending of the wire under strain causes the following conditions to be obtained: Under great strain, whilst carding the fresh tufts, the more obtuse carding angle facilitates the taking out of the impurities, whilst under the gentle strain of single fibres during the finishing carding, the carding intensity is increased, at the same time allowing the impurities to remain in the filleting owing to the frictional resistance between the wire sides and the cotton fibres.

It wil also be seen that during the bending back of the wire, the wire height decreases by AB — CS CS = SB \times cos, h. Therefore the reduction in height = AB - (SB \times cos. h), or practically AB - (AB \times cos. h), and if (as is usually the case with cotton filleting) A B =%in., and h is assumed to be 2½°, then the reduction in height = % - - - (% × (0.999) = 0.375 - 0.3746, the difference being 0.0004, which, however, is act-ually slightly larger owing to the bending of the wire, the wire not being bent straight round B. We may presume that due to the deflection of the wire we should have 0.0005 instead of 0.0004, so that the reduction in height would be ½/1000 in. If the wire is more elastic, or if it is subjected to undue strain by overloading the card, then h may come to, say, 5°, in which case the reduction in the height of the wire due to strain would be $\%-(\%\times0.9996)=0.375-0.3735=0.0015,$ or (considering the deflection of the wire as mentioned above) about 2/1000 in, which is considerably more. This is very important, as the setting is altered to a corresponding amount under strain. If in case of a certain good quality cotton the setting has been made. say, 5/1000 in. when the card was

It will also be seen that there is a very good reasn for replacing the wire point as much as possible vertically over the base of the staple. Under the conditions which we have assumed, we find that any strain increases the distance be-tween the two contending fillets, very little at first so as to be almost That means that carding takes place with practically the ordinary setting as long as no undue thickness of fibre tuft comes to be treated. As soon as a large un-



THEORY OF CARD FILLETING .- FIG. 2

entangled fibre mass comes between the clothings, the strain itself will more and more increase the distance between the fillets and give more space for the necessary free-dom of the tuft. Thus a grinding up of the fibres in a fairly large tuft is also prevented. When we speak of fairly large tufts we have not any great thickness in mind. but we are speaking of relatively large tufts, in proportion to the thickness of a single cotton fibre.

Taking, now, Fig. 2, we have again point A vertically over point B. This point A may represent the position of the wire point when the wire is ground down by one-half. In new filleting this point has, of course ,a much more jorward position, and will be, say, at point E. There is, however a limit to the forward setting, quite apart from the elasticity of the wire and other similar considerations. If the point is set forward, then it will naturally rise during carding, and this rise must on no account exceed a cer tain limit, or there will be a liability of two contending carding surfaces touching and spoiling each other. Assuming that for good carding and free handling of the fibres the nearest permissible position by 1/1000in., then we have still another consideration-i. e., that for good carding the wires must not rise above, say, 1/1000in. at any point. If such rising takes place. then the higher wires will easily cause nep, as we have seen in the introduction to this article. This say, 5/1000 in. when the card was means that a new fillet must be set empty and at rest, then the distance to 7/1000in. if the setting during will be increased during carding to working is not desired to be nearer will be increased during carding to working is not desired to be nearer $0.005 \times 2 \times \frac{1}{2}/1000$ in. = 6/1000in. when the secting during is not desired to be nearer than 5/1000in. under any conditions. In the first case, and to 0.005 + 0.004 Later on, when the wire has been = 0.009, or 9/1000in. in the second ground down to point A, then an ground down to point A, then an original setting of 5/1000in. will never give a nearer setting than that Supposing the diameter or thickness of the fibre to be about 1/1000 during working. This is also a reain, then it will be seen that there son why a new fillet is by no means is ample room for fibres slipping, absolutely in the best condition. It

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a definite line of manufacture is dition increases the rapidity of the comparatively simple, because the fading. standard of fastness required is I always use cloth, as being the definitely known by him. The lot most convenient form of material of a color works chemist is, unfor- for the tests. When possible, I always the standard of the convenient form of material of a color works chemist is, unfor- for the tests. tunately, very much more complex, because he has every conceivable demand to consider, and more often than not a color firm does not know to what use its products are subsequently going to be put. This incidentally, is the reason why the words "Without Guarantee" appear on all pattern cards, words which often form a subject for chaffing the staff of a color works. They do not appear because the chemist, having stated on a card that Green XYZ is fast to light, is afraid to back his opinion. It is to guard against improper dyeing of the color by some unskilled individual, and also to guard against any one reading into "good" to normal conditions, to mean "good" to abnormal conditions.

am always prepared to give a definite answer to any question as to the fastness of any of my firm's colors, provided I am told the definite conditions under which it will be tested. It is for this reason of the uncertainty of the conditions to which the colors will be submitted that makes me play for safety and base my claims on a conservative basis. It is for this reason that my method of testing consists in exposing the pattern without any protection to the sun, rain and wind. It is correctly stated by Mr. Collis that such a method is too severe a test for many cases; this is admitted, but claims based on too severe a test will be sure to pan out all right if the circumstances in actual wear prove less severe. Naturally, if I knew colors were to be used for curtains I should expose the patterns inside a window. As explained above, I must be on the safe side because I am responsible for all the literature issued by my firm and the consequences of assessing the fastness to light at too high a standard would soon be followed by widespread claims for damages.

! am, however, not prepared to concede that my conditions are too severe, and I am just preparing for this year's exposure work by nailwill get all the sun, rain, wind and dust that is going. The more they get, the more satisfied I shall be, because I shall get my results quicker and therefore get through

approach this subject from twice alike. I, moreover, always the point of view of a color make a confirmatory exposure in chemist attached to a color order to eliminate any possible erworks, and not as a chemist attach- ror due to the dyeing, such as ed to one definite branch of manu-facture ,say worsted spinning or or in the case of direct cotton col-manufacture of shirting.

The lot of a chemist attached to ing the cloth alkaline, which con-

> ways choose for my standard a color whose fastness is well known. For example, I use my standard for mordant or chrome colors, the color mentioned by Mr. Hough, viz., Anthracene Brown. If the color tested is equal or superior to Anthracene Brown ,then one is perfeetly justified in saying that it is fast enough for the worsted trade. Indigo is a convenient standard for fast wool blues. I always expose a medium shade, say 5 per cent Anth-racene Brown W paste, unless say a special shade like khaki is under consideration. Blacks I always expose at the same percentage as gives a good black on the large scale. How long exposure should pattern have to correspond to actual wear is a very debatable point. To take, however, the definite case men's suiting. I have made a habit of exposing a clipping of several of my suits, and my experience that if the cloth will month to six weeks during the month of June to mid-September, I have had no cause to be dissatisfied with the color when the suit was discarded; whereas I had one suit in which the color went very perceptibly in a month, and the wear I got out of the suit was unsatisfac tory, owing to the fading of the

Taking point by point of my method, I do not cover my patterns with glass because the moisture condenses on the inside of the glass and remains on it a much longer time than it remains on a pattern uncovered, because the wind and air have free access to the latter. If the sun is not shining the moisture remains on the glass quite a considerable time and screens off the light, especially is this the case in early spring and autumn. Proceeding to rain. I am quite prepred to concede to Mr. Collis that the average person carries an umbrella-at least, in Manchester he would be foolish if he did not-but I have memories of being caught without ing boards on a roof facing due one, while the umbrella to keep off south about 1 1-2 miles from the driving rain has yet to be invented centre of Huddersfield. There they Again, take the case of sporting tweeds; surely these get wet when used for shooting, golf, etc. rain must be allowed to get at the quicker, and therefore get through wearing conditions. To proceed to more tests. My method is to fix dust, surely no one is going to deny on one standard for each class of that our clothes get distributed. color, and I always expose an equal despite the existence of dust cloaks depth of shade of my standard along we do not all motor, and some of us with the patterns whose fastness I have to put up with the dust caused wish to determine. My tests are by motors. Let any doubter attempt therefore always comparative, this to wear a white suit for a week; I being absolutely essential, since guarantee that he will be prepared the conditions of exposure are never to concede that our clothes do col-

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SYNTHETIC INDIGO

INDIGO PASTE

lect the dust. Therefore, as a natural corollary, I maintain that exposed patterns should be allowed to take what dust there is going, pro-vided the place is not abnormally dusty, say close to a road on which there is a lot of motor traffic. Air, in conjunction with light, is essential to fading (it has been shown that patterns do not fade in vacuum, so that wind will only serve to accelerate the fading and the presence of the sun requires no

If, as in the case of Mr. Collis, one definitely knows his cloth is to be used for curtains, his greenhouse exposure is naturally correct but in ninety-nine cases out of a hun-dred I do not know what treatment the color will receive, If I do happen to know, I can always form a good opinion from my all-weather exposure how it will behave under less severe conditions. The test may appear severe for direct cotton colors, but the length of time which such a color has to be exposed is very short: you can fade a light shade in one sunny summer day. Indeed, I have seen a cotton blouse put on at 11 o'clock in the morning, worn on the Spa at Scarborough, and come back at 1 o'clock distinctly faded on the shoulders.

Having given my own reasons, it may be of interest to mention some other methods I have met in the course of business. I know a firm of worsted spinners who will not look at an exposed pattern which has not been exposed a full six months. A manufacturer of the highest class ladies' and gentle-men's cloth fastens his cloth on the mill roof and then washes it before examining it; he always calls this Oak quarette sang several selections. his roof test. Another firm have their patterns nailed to a ship mast making the out and home journey to New Zealand. Another merchant carpet manufacturers send their patterns out to India, while another send them to Cario. At the other end of the scale, you get the cotton-lining manufacturer who acreage this y does not trouble his head about on June 25th. fastness to light.—Dyer and Calico A total area Printer.

The Cone Pienic.

(Continued from Page 3) friendship, unmarred by the dissen-

employer and employee.

After all the speeches had been concluded, prizes for the best kept premises in the villages at White Oak, Revolution and Proximity were

awarded. Following the exercises at the grandstand, which were over at 12:30 dinner for the entire crowof seven thousand was served. The menu consisted of the following: Ham sandwiches, hot frankfurter sandwiches, sweet and sour pickles. sliced pineapple, cakes, bananas lemonade, watermelon, cantaloupe and cigars. A huge tent had been erected and the operatives were served from it with dinners packed in cardboard boxes. A large table tenant of a small house that had become much enhanced in value by reason of the building of a new union station in that neighborhood "Look here, auntie, we are going to raise your rent this month," remarked the agent.

was spread for the officers of the mills and their visitors. Delightful food was in the greatest abundance, enormous quantities being left over, which, it is understood, was later distributed to the families in the mills.

The athletic events of the day proved very interesting. Featuring the morning was the game between the Proximity boys team and the team of girls, the girls winning by a score of 14 to 5. During the after noon the following events were held, the winners being those named: 100-yard dash for the men-Robert Steel, first prize; James Tally second, and Daniel Schoolfield, third. 100-yard dash of over 15 years—Jess Wall, first prize; John Laudermilk, second, and Ed Sween-ey, third. Under 15 years, June Low, first prize; Coy Strickland, second, and Will Short, third. Wheelbarrow race—John Stanley, first prize; P. H. Wineberger, second. Flag race for girls—Mary Hendrick first prize; Mattie Cranford and Ellen Wall, tied for second. Potato race for boys over 15—Jess Wall, first prize; John Laugermilk, second, and Eugene Simpson, third Potato race for small boys—Coy Strickland, first; John Murray, second. Sack race for boys—Barney Short, first; Roy McIntyre, second. Three-legged race for boys—Tate Leonard and Will Short, both first; Millard Bart and Frank Moore, second. Pie-eating contest Till Thackham, first; Carl Meecham, second.

During the day delightful music was furnished by the Textile Band. there was a concert by the Whit-Oak Baptist choir, and the White

1913 Cotton Acreage.

Washington, July 3.—An increase sends his patterns to near San Fran- of 856,000 acres in the area planted cisco, and the results obtained show to cotton this year and an im-this quarter to be the severest test provement of 2.7 per cent in the within my experience. A firm of condition of the crop over May 25th, were the features of the department of agriculture's July cotton report issued today, which gave the first official estimate of the acreage this year and the condition

A total area of 36,622,000 acres of cotton is in cultivation in the United States according to the preliminary estimate of the United States department of agriculture's bureau of satistics. This compared with sion and strife which so often has 34,766,000 acres, the revised esticaused a disastrous breach between mate of acreage in cultivation a employer and employee.

After all the speeches had been and 32,403,000 acres in 1910, 30,938, concluded, prizes for the best kept 000 acres in 1909 and 32,444,000 acres acres in 1908.

The condition of the growing cotton crop on June 25th was 81.8 per cent of a normal condition as compared with 79.1 per cent on May 25th, 1913, 80.4 per cent on June 25, 1912 and 80.2 per cent, the average condition on June 25 for the past 10

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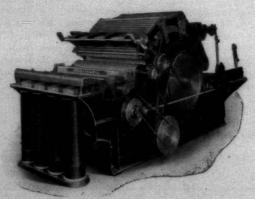
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WRITE FOR INFORMATION

ROGERS W. DAVIS, SOUTHERN AGENT

CHARLOTTE, N. C.

become much enhanced in value by

"Deed, and Ah's glad to hear dat, sah," the old woman replied, duck-ing her head politely. "Mighty glad fo' sho, case Ah des come in hyan today to tell yo' dat Ah couldn't raise hit dis month."—Ex.

Practical and Scientific Management in the Spinning Room

Contributed exclusively to Southern Textile Bulletin by Yancy L. Yon

(Continued from last week)

business relations with the help. He should always use his best judgment and weigh both sides of a question that may arise and when the dark anything outweighs the light side, then common sense should teach a man to take steps against side out the dark.

The overseer, when wanting to make a rule, should look at it from all sides, and after seeing there are no disadvantages attached to it then it is wise to start the rule. The worse thing an overseer can do is to start a rule and not carry it out.

A man who is paid to be an over-seer, should be an overseer in the fullest sense of the word. He should be constantly on the alert, endeav-oring to learn what is best for the by whom he is employed and for the operative.

The second hand or assistant overseer should be a man of the same type as the overseer, one who can command the respect of the help and who only speaks to the help in regard to their work, and shows due regard for their personal feelings.

The section man or fixer should be a man of good moral temperament and should do nothing while a work except keep his position and the room in an up-to-date con-

When the help knows that the head man is working for their interest, they will in turn work for the same end, which is an assett to the company.

System in the Spinning Room.

A good system in the spinning most important points to be considered. When we say system we mean to have certain times for all things to be done and, so when the time presents itself, nothing is left undone. By treating the help as the rolls should be picked at leas they should be treated and paying once a day. on an average as good wages as any other mill, the overseer should be room should be able to turn out the best product of its kind in the mar-

A great mistake is frequently in the back. This should not be space that he can sweep clean and The overseer should be a man of made by the overseer and his as-done under any circumstances, for get the waste picked up in an hour kind disposition, but strict in his sistants by not telling and showing we know that the better the rolls and have a few minutes to get their operatives how and where it are, the stronger and more even the water, etc. helps them to keep their respective yarn will be. So the best policy is places and their work clean. The to take out all bad rolls and sent overseer should constantly show them to the shop to be recovered. the help how to avoid bad work, and By so doing and by requiring the impress upon their minds the im- spinners to take out all bad rollers portance of carefulness in the pro- they find, it should be an easy matthe dark side and make the light duction of work, both in quality and quantity.

Cleaning in the Spinning Room.

Cleaning in the spinning room is matter of vast importance and the overseer should put forth every effort to have his room in good condition at all times. A good overseer will readily agree that the cleaner the work the more and better quality the production will be.

The roving creel tops should be wiped off at least twice a day, say at 11 a.m. and 5 p.m., and the roving should never be placed over four layers high on the tops. The section men should see that the empty bobbins are taken down and the roving kept piled or straightened up nicely all the time.

The bottom of roving skewers and creel boards should be wiped and cleaned off three times per

The section men should see that no broken or bad skewer sets are in teach the help to inform him immediately of anything of this character, and by doing so it will be yarn. mastered at all times.

The back guides, as they at least twice a day, if making me- ers or underwork of the frandium yarns, so that they will be should be cleaned once every day. room is one of the greatest and clean for stopping time, both noon and night.

very coarse work, be picked once be wiped off once a day with waste a day and the front rolls twice and brushed off after each doff. On medium and fine numbers

be required to go over their secable to get and keep the best of tions at least once every two weeks floor swept clean for it adds a great help. With good help the spinning and inspect all rolls, taking out all deal to the appearance of the spinbad ones. It is the usual practice with some men to take a front roll the floor clean is to give each of after it has been ruined and put I the sweepers just the amount of

to take out all bad rolls and send ter to keep the leather rolls in the

frames in good condition.

The steel rolls should be cleaned at least once per week. The stands should be cleaned at least once per week.

The lever or roller weights ought to be cleaned once a week, say Friday morning at doff time. The separators should be cleaned at least once a day at doff time. The ring rails should be cleaned with finger brush once each day.

The spindles, where the socket doff is practiced on coarse work, should be cleaned off every two weeks, on fine yarn every four weeks, on fine yarn every four weeks, is enough, and on very fine yarns, say from 80s up, the spindler can go a considerably longer time without being cleaned up. Clean the spindle bases every week.

The spindle rail should be brushed off about every hour and a half where spinners can be allowed to brush with brooms, without damagthe creels at any time. He should ing the yarn. On fine work spin-teach the help to inform him im-ners should not be allowed to brush off as the flyings will go into the Sides on this class of work little trouble to keep these points should be wiped with scrap cloth or waste.

Space behind the spindles should commonly called, should be wiped be wiped once per week. The rockers or underwork of the frame

The traverse and walls of the gear nd night. head ought to be cleaned once a The back leather rolls should, on day at least. Both the heads should

All bobbins should be gathered up from the floor by the doffers after each doff, and the spinning bobbins The section men and oilers should should also be collected from the creel tops after each doff. Keep the ning room. A good plan is keepine

The spinners should be started to brushing off and then the sweepers after them. The sweepers should be started on their final round in plenty of time before stopping time so that the floor will be clean at stopping time. The section men should see that there are no broken pieces of bobbins, dirty piles of belt or anything else is allowed on the floor at any time.

The humidiflers should be cleaned by the oilers at least once every week and the oilers should go to the overseer each morning and find out whether the humidifiers are to be started and if so, how many. for the overseer to decide whether they are to be run, and he should make his decision according to the conditions

The roof and pulleys should be cleaned once a week at least. The hangers should be cleaned as often and a little oil put in them every The fire buckets should be cleaned and filled once a week. This is an important point and should be looked after carefully.

Care of the Spinning Frames.

The production in quality quantity is the final object of the textile manufacturer of today, and it cannot be arrived at unless the overseer in charge are competent men in the fullest sense of the word They must be men who understand the machines and know in detai' how to keep them running in perfect condition.

The roving creeks should be kept in good shape, and all skewer sets which are broken should be taker out and replaced with new ones Care should be taken that no knives are used on the creels or roving skewers. When a skewer becomes blunt it should be sharpened by a machine provided for the purposes one which puts a proper point on the skewer. If it must be sharpened otherwise, it should be done by a section man with sufficient judgment for such work.

(To be continued.)

W. H. BIGELOW

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PRACTICAL MEN DISCUSSIONS BY

Questions and Answers.

We wish to again say that we welwe wish to again say that we well is had rather he would wait and let come questions for this page and some of the others give their answers to those questions that aparameters and explanations first. pear. This is a page for practical discussions by practical men and, we hope a great many will take advantage of it.

A Correction.

In our issue of June 19th we published on this page an article head-ed "Finisher Picker Problems" by J. A. S. The weight of the card sliver was given as 35 grains, when it should have read 53 grains.—Editor.

Answer to K. Y. Joe.

I think the following will help "K with his travelers: If the sun is shining on the rings use heavy traveler. If the guides are higher on one frame than on another use a heavy traveler. If the spindles are all plumb and the guides all set, I cannot see why the same traveler cannot be run. I believe that he will find that he is having soft yarn where he is running the light travelers.

W. P. L.

Ratine Yard.

Editor:

I am taking the liberty of writing you for information in regard to what is known as ratine yarn.

I would like to know what mills are making any of it. Our mill recently has equipped several twisters to make it and any informa-tion your readers could give me in regard to it will be appreciated.

We might get some good ideas by getting it started on your discussion page of the "Bulletin."

J. B. H.

Answer to H. H.

Editor: H. H. wants to know what is a standard twist gear. In answer to his question I will say that a standard twist gear is the gear that it takes to put standard twist per inch in any number of yarn.

Suppose we want to Example: make No. 16's warp yarn, we first extract the square root of 16, which is 4 then take 475 for warp twist. 475×4=1900 turns per inch.

Suppose we have twist constant of 5,1210. 5.1210=26.9 = standard twist gear. C. P. S.

A Question.

If we speed up a fiver frame without making any changes at all otherwise, why do the ends run slacker than they did before the change was made?

mistaken, I use to read his writings Textile Excelsior years ago when I was a boy in knee pants, but than for short stapled cottons.

Anchor.

The Advantage of Sprinklers.

Sprinkler Bulletin (published quarterly by the General Fire Extinguisher Company.), contains the following statements concerning the efficiency of the sprinkler system of the Anderson Cotton Mills, Anderson, S. C.:

"This company has had 100 fires. The total claims made against the insurance companies were

These 100 fires have occurred since 1902 and are indisputable proof of the promptness and efficiency of the Grinnell system in extinguishing incipient blazes. Before the invention of Grinell Automatic Sprinklers the average loss per fire. in Factory Mutual properties comparable to the Anderson Mills was \$7,361. Under the old regime, therefore, these 100 fires would have cost the insurance companies over half a million dollars. With every blaze quickly fire-proofed with water from the ever-vigilant Grin-nell sprinklers, the total loss for all these fires was about 1-27 of the former loss for a single fire.

Cotton Spinning Examinations.

the April, 1913, textile examinations of the City and Guilds of London (England) Institute:

Question-Describe how (1) long stapled, (2) short stapled cottons are presented to the action of the beater, and give reasons

for any differences you describe. Answer—Long stapled cottons are are more usually presented to the action of the scutcher beater from a pair of feed rollers, which are preceded by a series of pedal levers acting beneath another feed rollr. Sometimes the extra pair of feed rollers are omitted, and the cotton is struck by the beater over the edges or noses of the pedal levers. In such cases it is necessary for the pedal noses to be made very round or blunt, and almost following the round curvature of the feed roller so as to prevent cutting of the fi-bres. For the shorter stapled cottons it is the usual practice to employ only one feed roller acting di-rectly over the pedals, and the noses or striking edges of the latare made comparatively short giving the equivalent of striking the cotton from feed rollers of small wise, why do the ends run slacker diameter without being too weak than they did before the change The use of pedals next to the beatwas made?

I know Griffin can answer this (or followed at this point as may be at least ought to) for if I am not adopted in draft rollers, in which Number of looms

larger diameter of rollers and wider settings may be adopted for long

Question .- Describe fully how the carding action takes place be-tween the flats and cylinder of a eard, and give sketches to show the position of the flat in relation to the cylinder.

Answer.—It is not very easy to The latest Grinnell Automatic explain all the action which take place between the flats and the cylinder, and the resultant carding effects on the cotton. The leading features may be described some-what as below. Every flat moves someslowly along a suitably curved bend -often a flexible bend-with the object of continually bringing out the dirt and waste fibre or strips, so that the latter can be automaticaland continuously cleaned of Each flat is prepared on working or supporting surfaces, that the front end is silghtly thin-ner than the back end, with the effect of giving a slight heel, tilt, or bevel to the flat, and placing wire at the leading end of the flaslightly nearer to the cylinder than the wire at the rear end of the flat The front end of the flat is termed the "heel," and the following end the "toe." This bevel in the flat permits cotton to enter beneath eac! flat with little danger of rolling up and the carding, cleaning, or combing action is perfected as the cotto: goes further beneath the flat. Portions of dirt, leaf, or other unde-sirable matter on the ends of the cylinder teeth are mostly taken off by one flat or another and carried out for automatic stripping. The Questions and answers taken from bulk of the cotton fibre is; of course taken forward by the cylinder, but any projecting portions of fibre will catch in the wires of the flats, and tend to be opened and cleaned.

E. F. Woodside Returns from Europe.

E. F. Woodside, who sailed from New York on April 26th as a mem ber of the American Commission for the study of European agricultural, manufacturing, banking credits and other systems and who represented the South Carolina Cotton Manufacturers' Association at a gatherinternationa; ing in the Hague of scope, landed in New York last week on his return home, aboard the steamship Baltic.

Superintendents and Overseers

Alice Mill.

Easley, S. C.

Δ.	В.	AdkirsSupt
H.	P.	Copeland
J.	H.	HudgensSpinner

Arcadia Mills.

Arcadia, S. C.

W.	S.	Moore			Supt
Pat	Mc	Garrity	Card	er and	Spinne
W.	W.	Veal .			Weave
W.	A.	Jackson	1	Clot	h Room
E.	E. 1	Lindsay	M	aster M	lechanic

Washington Mills,

Fries. Va.

G.	E.	Roberts Superintenden
J.	W.	Bolton Carder
S.	T.	Petty Spiner
G.	C.	Pruitt Weaver
E	A.	Robinson Cloth Room
J.	W.	White Master Mechanic

Pelham Mills.

Pelham, Ga.

Z. M.	Floyd	Supt
	Veal	
Jesse	Coker	Spinner
	McCune	
I. F.	PerdueCloth	Room
C. A.	KeownTwister	Room
B. O.	Sauls	ster M

A young man proposed marriage one day, while on a straw ride, to a very charming farmer's daughter.

"Minnie," he said, "would ye like to marry me an' be Missus Ruben Rountree?"

"No, sir, I won't be Missus Rountree or any other neither. I ain't never goin' to be married," she said seriously.
"Ha! ha! Never goin' to be mar-

ried! Huh, that's what they all say. but you'll notice they're still buildsaid Ruben ing school houses." with some force.

DATA FOR CLARK'S DIRECTORY.

We are now preparing the August 1st, 1913 edition of Clark's Directory of Cotton Mills and desire accurate data relative to every mill in the South. In order to verify our figures we would like to have some one in each mill fill out the following blank and mail it to u:

Name of Mill

SOUTHERN THE BUILF

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DAVID CLARK

Managing Editor

D. H. HILL, Jr. Associate Editor

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Contributions on subjects pertaining to cotton, its manufacture and distribution are requested. Contributed articles do not necessarily re- culture as 35,622,000 and even though flect the opinion of the publishers. Items pertaining to new mills, ex- it may not be correct in fact, it is tensions, etc., are solicited.

ADVER TISING

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Entered as second class matter March 2nd, 1911, at the post office at Charlotte, N. C., under the Act of March 3d. 1879.

THURSDAY, JULY 10

Cotton Futures Tax.

A great cry has been raised be- The Department of Agriculture

one-tenth of one cent a pound on generally been expected. mated at about 50 cents a bale. The per acre. bill provides that the tax shall be refunded upon actual delivery of the cotton contracted for.

While the many cotton dealers and some mill men are vigorously protesting against this bill we are probable demand. frank to say that few things would

their rules and furnish a legitimate would have even a fair chance.

disadvantage of that organization.

Crop Prospects.

cause the finance committee of the at Washington, D. C., has issued an Senate has favorably reported a estimate placing the cotton acreage size. provision to tax cotton future trans- for 1913 at 35,622,000 acres as against 34,766,000 in 1912 which was termined from the monthly condi-loss in the latter three years. The bill imposes a stamp tax of a much smaller increase than had tion reports for a careful examina-

contracts for the purchase or sale On 34,766,000 acres last year we can be followed. of cotton and requiring that such raised a crop of 14,295,500 bales or contracts be in writing. The tax at average weight of 500 pounds each season to foretell the size of the the present price of cotton is esti- which was a yield of .41 of a bale 1913 crop but knowing the number

The lowest yield per acre in out by the New York speculators. give us more pleasure than its pass- recent years has been .33 bales per acre and the highest has been .46 The New York Cotton Exchange bales. The lowest figure would has refused absolutely to amend give a 1913 crop of only 11,755,contract under which the outsider would mean a crop of 16,386,000. It is reasonable to suppose that the

the crop that will be produced at are as follows:

Ba	les						
oer a							Fot. bales
.33					4		 11,755,000
							12,111,000
							12,468,000
.36							12,824,000
							13,180,000
							13,536,000
							13,892,000
							14,248,000
							14,605,000
							14,961,000
.43							15,314,000
							15,673,000
300		1	5238	100 P	33/6		

number of acres multiplied by the conditions form

The number of acres this year is given by the Department of Agricorrect by comparison with other years and furnishes a reliable basis from which to determine the crop of this year.

Knowing the number of acres, the problem is to determine the yield per acre that can be expected under conditions that prevail from the planting to the picking of the

Under normal conditions that have prevailed up to date there is no reason to expect anything less than a fair yield per acre for 1913 and from the above table it will be seen that a yield of .4 of a bale or more will give a crop of good

The yield per acre can not be detion of them discloses no rule tha

We would not attempt at thi of acres planted and the conditions Should we have the same yield that have prevailed so far we beper acre for 1913 with 35,622,000 lieve that a better idea of the probacres the crop would be 14,605,000 able outcome can be obtained from bales or hardly enough to meet the the above table than by reading the

McKelway Rants.

The cotton manufacturers of four 000 bales while the highest yield Southern states Georgia, Alabama and the Carolinas-were charged with having prevented the legislatures of those states from repealing child labor committee. Mr. McKel- Trade Record.

Having 35,622,000 acres planted in ways' address was delivered at the is interesting to note the size of sectional conference on capital and the crop that will be produced at labor incident to the World's Christhe different yields per acre which

As the people of Oregon do not know McKelway they probably paid some attention to what he said.

Cost of Cotton Crop Daamge.

Washington, July 3.—The enormous sum of \$1,983,564,757 represents the hypothetical money loss through damage from various causes to the cotton crops of 1909, 1910, 1911, 1912 in the United States, the department of agriculture's bu-reau of statistics has figured out. No less than 16,094,793,100 pounds of lint loss is the aggregate of this damage to the four crops. The causes and extent of this damage to In the last analysis the size of a cotton forms an interesting feature cotton crop is determined by the of the report just issued. Climate formed the principal

Damage to the 1912 crop amounted to \$459,349,251 or 3,765,157,000 pounds of lint. The total damage from climatic conditions was \$297, 200,000 of which \$115,300,000 was due to deficient moisture, \$112,100,000 to excessive moisture and \$17,000,000 to heat or hot wind. Other causes and extent of damage were: Plant diseases \$62,90,000; defective seed \$4,600,000, and other damages from unknown causes \$12,450,000.

A feature of the report is the decreasing extent of damage from insects, indicating the success of the fight against the boll weevil' Last year the damage form insects was lower than in any of the four years, the extent in 1911 being \$99,-900.000, in 1910, was \$90,100,000 and in 1909, \$111,300,000. Damage from excessive moisture last year was the principal cause of an increase in the extent of loss over 1911 when the total damage was \$409,470,003 in 1910 it was \$528,893,988 and in 1909 it was \$590,851,517. Deficient moisture was the principal cause of

Japanese Mill Dividends.

Owing to the relatively low prices of the American and Indian raw cotton and the increased exports to the northern parts of China, the Japanese cotton industry is reported by the Asahi to be in a prosperous condition paying in some instances dividends from 10 to 20 per cent higher than during the last

It is expected that the Kanegafu-"dope" which is as usual being sent chi Spinning Mill will have realized out by the New York speculators.

2,000,000 yen clear profit by the end of the first half of this year and will pay a dividend of 16 per cent The Osaka Spinning Co., will distrib-The Osaka Spinning Co., Will distribute 550,000 yen, amounting to 30 per cent. Other important yarn mills will pay the following dividens (yen 49.8 cents), Secttsu Spinning Co., 940,000 yen; Godo Spinning Co., 20 per cent, amounting to 250,000 yen; Fukushima Spinning The South because of its close relation to cotton has been bled of the progress the crop has made, be millions by the game of the New somewhere between the minimum York Cotton Exchange and will welcome any law that will work to the maximum yield of .46 bales per those states from repeating finds continued to the states from repeating finds continued to the southern states from repeating finds co., 20 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning dren 12 years old to work 11 hours Co., 24 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning dren 12 years old to work 11 hours Co., 24 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning to 430, and aday in the mills, in an address at 000 yen; Nippon Spinning Co., 16 Portland, Ore., by A. J. McKelway, per cent or 300,000 yen; Amazasaki of Washington, D. C., secretary for Spinning Co., 30 per cent; Kishiwacome any law that will work to the maximum yield of .46 bales per the Southern states of the national da Spinning Co., 30 per cent.—Daily child labor committee. Mr McKel250,000 yen; Fukushima Spinning dren 12 years old to work 11 hours Co., 24 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning dren 12 years old to work 11 hours Co., 24 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning Co., 24 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning Co., 25 per cent, amounting to child labor laws which permit chil250,000 yen; Fukushima Spinning Co., 26 per cent, amounting to the labor laws which permit chil250,000 yen; Fukushima Spinning Co., 26 per cent, amounting to the progress the crop has a permit child labor laws which permit chil250,000 yen; Fukushima Spinning Co., 26 per cent, amounting to the progress the crop has a permit child labor laws which permit child labor laws which permit chil250,000 yen; Fukushima S CARDS

DRAWING

COMBERS

SPINNING

MULES

LOOMS

FRAMES.

BYRD TEXTILE MACHINERY AND SUPPLY CO.

DURHAM, N. C.

Manufacturers of and Dealers in

MILL SUPPLIES, MACHINERY, ETC.

N. C. SELLING AGENTS

DOUGLAS & CO'S. MILL STARCHES.

PERSONAL

J. Z. Cleveland is now treasurer of the Tucapau (S. C.) Mills.

J. E. McGee, of Alta Vista, Va., has accepted a position at Rosemary, N. C.

W. S. Moore, of Henrietta, N. C., as returned from a trip to Morehead City, N. C.

W. B. Morgan has resigned as overseer of weaving at the Pomona Mills, Greensboro, N. C.

W. L. Boyd has accepted the po-sition of overseer of carding at the Hoskins Mill, Charlotte, N. C.

F. O. Garren has resigned as loom fixer at the Hoskins Mills, Charlotte

-. Thigpen, of Greensboro, N. C. has accepted the position of overseer of cloth room at Cliffside, N. C.

Jas. Potts has resigned as master mechanic at the Brandon Mills, Con-

Frank Caldwell, of Concord, N. C has accepted a position with the Kerr Bleachery of that place.

T. A. Shipp, Jr., is now superintendent of the Piedmont Mills, Egan,

Monroe Allen of the Ella Mills, Shelby, N. C., has been attending the Great Council of Red Men at Morehead City, N. C.

Joe Herzfeld is now secretary and treasurer of the Lang Mfg. Co., West Point, Ga.

L. D. Corn, of Greenville, S. C., is now fixing looms at the Hoskins Mills, Charlotte, N. C.

- Kirkman, of Newton, N. C. is now overseer of weaving at the Ella Mills, Shelby, N. C.

Joe Hinson, of Atlanta, Ga., has been doing some overhauling work at the Ella Mills, Shelby, N. C.

Davis, overseer of weaving at the Shelby (N. C.) Cotton Mills has been confined to his home at Anderson, S. C., by a brief illness.

H. P. Meikleham, agent of Massachusetts Mills, Lindale, has been appointed on the staff of Governor Staton of Georgia.

Harris L. Horton has returned to his work in the office of the Efird Mills, Albemarle, N. C., after short illness.

John Clay, master mechanic at position. the Ivey Mills, Hickory, N. C., has invented and put on the market a seer of

Hartwell Douglas has succeeded J. G. Oakley as president of the Alabama Cotton Mills, Speigner, Ala

T. A. Shipp, Jr., is now tendent of the Greensboro, N. C.

the Highland Park Mill No. 1, Charlotte, N. C.

Louis Tucker has been promoted to overseer of quiller room at the C.) Cotton Mills to accept a simi-Highland Park Mill No. 3, Charlotte lar position with the Lancaster (S

LAP MACHINES M. E. Dorsey has resigned as master mechanic at the unadwick-Hos-kins Mills No. 3, Charlotte, N. C.

J. W. Knight has resigned overseer of twisting at the Aldora Mill, Barnesville, Ga.

V. Tallent has accepted the position of overseer of twisting at the Aldora Mills, Barnesville, Ga.

Frank Page has succeeded J. R Page as president of the Franci Cotton Mills, Biscoe, N. C.

Alonzo Her, Southern representa-tive of the L. R. Wattles Co., has announced himself as a candidate for alderman of Greenville, S. C.

W. Bridges has resigned as earder at the Hoskins Mill, Charlotte, N. C., on account of bad health.

Clyde Holliman, of Rock Hill, S C, has accepted a position with the Mecklenburg Mills, Charlotte N. C.

J. E. Wright has resigned as overseer of cloth room at the Cliffside (N. C.) Mills to accept a traveling

W. B. Davis has resigned as overseer of twisting and winding at the Roxboro (N. C.) Cotton Mills to a similar position with the Rocky Mount (N. C.) Mills.

E. W. Edwards has resigned as superintendent of the Monroe (N. position with the Emira Mills, Bur- near Charlotte, N. C. lington, N. C.

D. A. Jolly has resigned as overseer of weaving at the Chesnee (\$ lar position with the Lancaster (S.C.) Cotton Mills.

G. W. Rollins has been promoted to the position of Supt. of the Henrietta Mills No. 2, Caroleen, N. C.

MILL MACHINERY

MASON MACHINE WORKS

TAUNTON, MASS.

EDWIN HOWARD, Southern Agen Charlotte. N. C.

W. H. Norris has resigned as superintendent of the Kinston Cotton Mills, Kinston, N. C.

C. B. Skipper has disposed of his interests in the Thrift (formerly Thayer) Mfg. Co., Charlotte, N. C., and will not be Supt. of that mill.

T. J. Reynolds, formerly secretary and treasurer of the Montgomery Cordage Co., Montgomery, Ala., is now president of that company.

Marshall Goldston has accepted the position of master mechanic at the Brander Cotton Mills, Concord

G. M. Lamar'is now superintendent of the Lily Mills, Spray, N. C., it addition to the Nantucket Mills of that place.

Geo. H. Brockenbrough, Jr., ha accepted the position of secretary and treasurer of the Fidelity Mills Charlotte, N. C.

D. F. Short has resigned as overseer of weaving at the Capital City Mill, Columbia, and gone into the mercantile business.

W. H. Wilson of Bessemer City N. C., has accepted the position of master mechanic at the Chadwick-Hoskins Mill No. 3, Charlotte, N. C.

J. W. Kidd has resigned as Supt of the Rhodhiss Mfg. Co. and the E. Smith Mfg. Co., to become Supt C.) Cotton Mills to accept a similar of the Thrift Mfg. Co. at Paw Creek

> R. P. Scruggs has resigned as Supt of the Henrietta Mills, Caroleen, N. C., to become Supt. of the Rhodhiss Mfg. Co., and the E. A. Smith Mfg. Co., Rhodhiss, N. C.
>
> OVERFLOW PERSONALS PAGE 16.

VICTOR MILL STARCH-The Weaver's Friend



It boils thin—penetrates the warps—increases breaking strength and carries the weight into the cloth. Being thoroughly washed free of gluten and other foreign matter, it gives a bleach and finish to the goods that you can get from no other starch.

A trial order will convince you that VICTOR STARCH has no equal in the market.

THE KEEVER STARCH COMPANY

COLUMBUS, OHIO

JAS. H. MAXWELL, GREENVILLE, S. C.

MILL NEWS ITEMS OF INTEREST

Durham, N. C .- The Durham Cot-

electric storm last week the trans- stock of 50,000, to build a cotton and county. It will call for more former was struck and burned out. mill.

Union, S. C.—The July 1st dividend of the Monarch Mills was \$22,-

Lockhart, S. C .- The July 1st dividend of the Lockhart Mills was

St. Louis, Mo.-Adolph E. Nage and associates have leased a building in this city and will equip it for a lace and embroidery factory.

New Holland, Ga.-The Pacole Mills No. 4 have completed the in-stallation of 2,240 additional spindies, making the present capacity of the plant 56,684 spindles.

Trough, S. C .- The Pacolet Mills be built. have completed the installation of

Mill No. 1 was burned out and the set on fire. This was promptly extinguished however

Rock Hill, S. C. - The Highland chinery will be \$76,000. Park Mill will shut down the first and last weeks in August to giv-their employes a vacation. This is the custom of the mill each year.

Joplin, Mo .- Hooven and Allisan Co., of Xenia, Ohio, state that the recent report to the effect that they would establish a branch plant at this place for the manufacture of cordage is incorrect.

Suffolk, Va .- The Maxwell Hosiery Mills, recently reported as increasing their capital stock, have bought a site for their new plant and will begin building some time in the near future.

Ouitman, Ga.—The Atlantic and Gulf Mills were in May placed in the hands of a receiver and will probably be sold at an early date.

Columbus, Ga.-The Eagle and Phenix Mills announce that a mutually satisfactory arrangement has just been made under which Freder ick Victor & Achelis of New York have become sole selling agents for the Eagle and Phenix Mills. The mills' traveling salesmen will repor directly to J. A. Moseley cotton good

Newbern, N. C .- J. S. Miller, C. E

that the extension to their mill has been deferred, but the extension to the power plant is now under way. The setting of the new boilers, place are running full time and i building a new chimney or smokestack, and installation of the pumps and generators will be taken up

Drexel, N. C., previously reported as that night work can be disconplanning to establish a hosiery mill here, will erect a building 30x100 feet, costing \$2,000. The machinery to be installed will be 50 knitting machines, to have a daily capacity of 250 dozen pairs of hose. Mr. Mull has not decided when the plant will

have completed the instance.

6592 additional spindles increasing the capacity of the mills at this Cotton Manufacturing Co., will have plans about the middle of July for plans about the middle of July for plans about the middle of July for the middle of the Kannapolis, N. C.—During a storm concrete and metal construction, last week the big motor in Cannon and arranged for machinery for bleaching and absorbent cotton manufacturing. The daily capacity of the plant will be 2,000 pounds. The cost of the building and ma-

> have decided to double the capacity of their plant, although they have not definitely determined when the enlargement will be made. They are now operating an equipment of The upset price on the property 8,000 spindles and 200 looms. This was \$150,000, the bidders to put up company was mentioned some time a \$10,000 certified check. ago as planning to increase their output.

Dothan, Ala. - Work has been started on the new building of the Dothan Mattress Manufacturing Company, whose former factory was destroyed by fire several weeks age as noted. The new plant will have a capacity 25 per cent greater than the old factory and will be equipped with the latest type of machinery and an automatic fire sprinkle system.

was held on June 8th and action looking towards a sale of the prop-turing Co. has about completed the additional mill it has been constructed.

Macon, Ga.—The Bibb manufacturing Co. has about completed the additional mill it has been constructed to the city and will soon have it in full operation. This new plan' will operate an equipment of 20,000 hatting and mattress felts. from spindles, and accompanying ma-chinery, more than 1,500 electrical horsepower to be used. It cos' probably \$300,000. The building is two stories high, 350 by 75 feet. constructed of brick and reinforced concrete. Heretofore the company department. Frederick Victor & has been operating about 24,000 carload shipments, on less that Achelis, 65 Leonard street, New spindles and accompanying ma-carload shipments a higher rate is chinery here.

ton manufacturing Company are Foy, L. H. Gutler, and others, all of the new \$25,000 knitting mill for nation against Charlotte in favor of making an addition of 1,440 spindles. this place, and J. O. Duval, of Wel-Troy have about reached the de-the Georgia points. Reparation is don, N. C., are planning the organistic damount. This new industry asked on all shipments for the past Great Falls, S. C.—During an zation of a company with a capital for Troy will add much to the town two years. people, more homes and more Charged With Enticing Cotton Mill money. J. R. Blair has the sub-Trion, Ga.—The Trion Co. states scription for the stock in hand and is one of the largest subscribers.

> Lowell, N. C.—The mills at this good condition. The capacity of the Peerless Mill is to be increased by adding new machinery. An addition is now being built at the plant for this purpose. It is the intention of Morganton, N. C .- D. B. Mull, of the owners to add to their plant so tinued.

> > Charlotte, N. C .- The machinery that will be used in the plant of the Thrift Manufacturing Company Paw Creek has been ordered and it is expected that the first consignments will arrive in the course of a very short time. The construction forces are now engaged in erecting the houses that will constitute the village and the work is being prosecuted just as rapidly as possible. It is hoped to have the plant ready for operation by the late Fall or early Winter. This mill will be one of the most up-to-date and efficient in the South when com-

Social Circle, Ga.—The sale of the Hartwell, Ga .- The Hartwell Mills Social Circle Cotton Mill which was advertised to take place Tuesday July 1st, has again been postponed and the big mill will probably stand idle a while longer.

A large crowd attended the sale but no one qualified to bid by put-ting up the deposit and the sale was postponed indefinitely. It was hoped that the property would be bought in and the plant put in immediate operation. It will probably be next fall before the matter is settled,

There were a number of promi-nent mill men from other sections of the country on hand.

Charlotte, N. C .- The Barnhardt Manufacturing Company has filed complaint against the Southern Railway, Charleston & Western Carolina Railway and Seaboard Air Line, alleging unjust, unreasonable and discriminatory rates on cotton-Atlanta, Augusta, Athens and other Georgia points.

The complaint declares that charges are discriminatory in that the rates from Georgia points to Charlotte are the same as from Charlotte to the Georgia points on charged the 100 pounds from Geor-

Troy, N. C .- The subscriptions to gia points, constituting a discrimi-

Charged with attempting to en-tice operatives of the Capitola Manufacturing Co., Marshall, N. C., ou' of the State to the Lockhart Cotton Mills, Lockhart, S. C., a man named Brown is bound over to Madison superior court under a bond of \$200,

With labor as scarce as at present, considerable losses would result from the deflection of opera and this alleged violation of the State law regarding enticing la bor will be thoroughly examined and the case against Brown pushed

Meeting of South Carolina Cotton Manufacturers' Association.

The annual meeting of the South Carolina Cotton Manufacturers' Assocation was held at Toxaway, N. on July 2 and 3rd.

The Association also went record as favoring humane child labor laws. This was in answer to the charge made by A. J. Mc-Kelway, secretary for the Southern States of the National Child Labor Committee, at the World's Christian Citizenship conference at Portland, Ore., that the cotton manufacturers of the Carolinas. gia and Alabama prevented the legislatures of those states from repealing harmful child labor laws.

The association also adopted strong resolutions urging the registration of births in South Caro-

Of the 4,014,680 spindles represented by the entire membership of the association 2,750,000 were represented by the members attending the convention. Reports of com-mittees occupied much of the time.

The announcement was made that the interstate commerce commission would hold a hearing in Green-ville July 11 in the proceedings brought by the association to brought by the association to compel the railroads carrying coal from Virginia and West Virginia to South Carolina mills to lower their rates

A. R. Marsh, formerly president of the New York Cotton Exchange and now editor of The World and Chronicle, a financial publication read a long report on workingmen's compensation laws of the world. He was followed by J. I. Carbery of Washington, who deliv-ered an address on "Civic Improvements in the Mill Villages.

The Association elected officers for the ensuing year as follows: President, Ellison A. Smyth, Greenville; vice president, Augustus Smith, Spartanburg; treasurer, J. A Brock, Anderson; secretary, F. H Anderson, Greenville.

Will Manufacture Roller Covering Material.

Wm. Whittam, frmerly editor of the American Cotton Manufacturer of Charlotte, but who has been living in England for several years has returned to America and located at Morris Park, Long Island, New York where he will manufacture a new roller covering material which will be put on the market as a substitute for leather.

Co-Operative Mill Store at Columbia, S. C.

A charter has been granted to the Hampton Mills Co-Operative Store. This establishment will have an initial capital of \$10,000 with the privilege of increasing to \$20,000. A large store building owned by the mill will be turned over in the cooperative company rent-free. The purpose is to reduce the cost of living to the employes as far as possible by this means.

A similar store has been for some time operated very successfully at West Durham, N. C. The entire business of these stores is done for

Child Labor Bill in Georgia.

Labor bills, including one which raises the child labor limit from 11 to 14 years by 1915, have been introduced in the Georgia Senate. The Child Labor bill provides that after 1913 no child under 12 years of age shall be employed in any mill, factory, etc.; after 1914, no child under 13 shall be employed, and after 1915 no child under 14 shall be employed. It also provides that no child between 14 and 16 shall be employed unless he or she is able to read and write. The tests as to the child's ability are left to the agent of the State Commissioner of Commerce and Labor.

Boy Used Knife.

As the result of a heated controversy, Robert Lee Goings and Luther Owings, two young white boys o' Camperdown Mills. Greenville S. C., engaged in a lively fisticus fight, which resulted rather seriously for young Owings when his opponent whipped out a knife and stabbed him in the arm. The Goings lad was taken in tow by the sheriff. Owings has suffered great pair from the wound, but it is no' thought by physicians that his arm will have to be amputated

Goings is the same boy who sev eral months ago was knocked in the head by a Wilson boy, for which offense young Wilson is now serving twelve months in the state reformatory at Florence



Competition is a peculiar thing. It make make enemies out of lifelong friends-if it's a political contest.

THE TURBO HUMIDIFIER

has met competition in but one way; the only way, in fact. It has delivered the goods, and where it hasn't, and I admit that there were things at first that we did not get on to, our education did not cost our customers a penny.

The great big business world is ruthless in its judgments of service rendered, and unless the service is rendered somebody loses

Get Turbofied-and satisfied.

THE G. M. PARKS CO. FITCHBURG, MASS.

Southern Office, No. 32 West Trade St., Charlotte, N. C B. S. COTTRELL, Manager

The Byrd Knotter Price \$20.00 Simple of Operation **DurabilityGuaranteed** Small Repair Cost Manufacturing Co. Byrd

Raw Silk.

A new book "Raw Silk" by Leo Duran has been issued by the Silk Publishing Co., of New York, and treats fully of the production and manufacture of silk. It is very interesting book. Price is \$2.50.

W. E. Campbell is Badly Cut.

W. E. Campbell, outside man at the Riverside Mill, Anderson, S. C., is in a serious condition at his home from knife wounds received in difficulty with A. Z. Smith in the office of the company late Tuesda afternoon. The chief and most se rious wound is in the neck, shoulder and arm, but Campbell also received a number of stab wounds about his body. He was rushed to his home as soon as the trouble was over and is under the care of physicians.

It appears that Campbell and Smith had a misunderstanding about three-room house in the mills village, which Smith was to gotten and for some reason had nobeen permitted to move into. Tues, day afternoon he went to the office and the difficulty followed, Smith attacking Campbell with a knife.

Smith is being held in jail.

Hartsville Cotton Mill Y. M. C. A Cleberates the Fourth.

July 4 will be remembered at the Hartsville (S. C.) Cotton Mill Y. M A. as a day of enjoyment and pleasure in which men, women and children took part.

C. C. Twitty, president of the Hartsville Cotton Mills, made the principal donation towards covering the expenses of the occasion, and at noon mixed with his people under the shade of the trees where was spread a barbecue dinner and picnic, which was a credit to an community. After dinner the athletic field was the scene of activity The Y. M. C. A. base ball team crossed bats with the boys from Rockingham, N. C., and a lively game was enjoyed, resulting in a score o' 12 to 2 in favor of the Y. M. C. A boys. One great feature of the day was the game between the fats and leans, dressed in fun making costumes appropriate for the occasion Then followed the tub race across the pond, the tug-of war, relaraces, obstaele race, etc.

The closing feature of the day

was the turning loose in the centrof the field the greasy pig. with a pedigree consisting of a strain of both "pine rooter" and "razor back" and a speed record almost unlimit ed. Big Bill Miller, loom fixer, wa the winner in this feat, and amid the cheers of the crowd and the squealing of his prize, he triumphantly left the field closing the ex-

ercises of the day.

AMERICAN COMPANY MOISTENING

WILLIAM FIRTH, President

BOSTON, MASSACHUSETTS

DURHAM, N. C.

FRANK B. COMINS, Vice-Pres. & Tross. THE ONLY PERFEC T SYSTEM OF AIR MOISTENING

COMINS SECTIONAL HUMIDIFIER JOHN HILL Southern Repres at tive, Third Nat. Bank Building, ATLANTA' GEORGIA

Cotton Goods Report

goods market sustained its strength quietness which has been in evilast week, although the week was a short one in trade owing to the general observance of the holiday Buyers of wide print cloths were active on Tuesday and Wednesday, many additional orders being placed for August, September and October delivery. Prices held firm on the basis of 7 cents for 4 yard 80 squares for late contract and 3 1-4 cents for 27-inch, 64x60. The inquiry for sheeting for export to China and Africa was light, but the largest mills which supply the export trade have orders to keep them busy until the end of the year. Bleached goods were steady and the leading mills are well under order the for the next sixty days.

Prices in the staple cotton goods end of the market are held on a very steady basis and purchases for forward fall requirements at the present levels are considered safe. market during June was shaken down to a firm level and the slight reductions named on well knowi bleached goods to move small stocks on hand resulted in a quick clean

While last week did not show any very large increase in the demand fall goods, buyers have more confidence in the future and are held back by more buying restrictions that have been placed upor them than by any fear that prices are not right. Several of the larger mills are closely sold ahead for July and August and some of them through September. Others, are no so well situated and will welcome forward business when it comes They are not hampered by stocks on hand and will not grant concessions to secure forward contracts.

The gray goods market had another quiet week which to a certain extent affected the prices on the coarser constructions. The four days of trading developed little in the way of active purchasing from the converting trade, either for fine or coarse cotton. Interest for the most part was confined to spot or nearby deliveries. Mills making fine and fancy goods have had ϵ very quiet week. Converters now have their spring lines ready, but have been unwilling to place any substantial advance orders for gray goods. It is expected by sellers of fine and novelty goods that the mid of the month will show quite an improvement in the demand for novelties and in the gray and for finer constructions. Certain lines finer constructions. Certain lines of novelty cloths in the gray, such as ratines and jacquards are still in good request.

Prices on coarse goods and print cloths have shown little change in the last week. If anything, there i tendency toward lower which would be quickly checked by any increased demand from the converters. Concessions of 1-16 o a cent have been made in some Trade Record.

New York.-The primary cotton cases, and are attributed to the dence for two weeks. Sellers look for no active business for the present in coarse goods and print cloths. Converters have apparently covered their needs for the near future and are not showing any great interest in the showing of goods for late delivery.

There was only a moderate amount of trading in the Fall River print cloth market last week. The principal buyers showed only such interest in the market as would enable them to follow the trend o prices. It is estimated that the ootal sales for the week were about 140,000 pieces, and about half o this number were for spot and quiel shipment. Some buyers tried to get concessions from manufacturers but their efforts failed in most cases. Narrow cloths of certain counts received much attention from some buyers, while wide goods received little inquiry.

Prices on cotton goods were quoted in New York as follows: Prt clths, 28-in, std 3 3-4 28 1-2-in, stand .. 3 1-2 to 7 1-4

4-yard, 80x80s ... Gray goods, 39-in, 69

Fine dress ginghams 7 1-2 to 0 1-1

Hartford, 11-oz, 40-

Ratine Demand Continues.

It is interesting to note the increase in the number of mills sending out ratine cloths, which can now be had in the market in all-cotton, silk and cotton, and all-silk at various prices, running from 13 1-2 t 32 cents in the gray. There is not only a wide difference in the prices of the cloths, but also in the qualities. Some of the gingham mills are now making ratine effects. In order to make them they do not have to go to any great additional expense, because the yarns can be turned out for them on an ordinary spinning frame.

An excellent business is now being done on ratine cloths of practically all classes. While it may seem a little inconsistent to sund any note of warning in regard to goods which sell so well and are being taken in such quantities, the opinion is expressed even by the sellers of the goods, that their popularity is li-able to drop out of sight over night which will mean that someone is going to wake up with a stock on hand that cannot be moved .- Daily

GRINNELL WILLIS & COMPANY

44-46 Leonard Street, New York

SELLING AGENTS

BROWN AND BLEACHED COTTON GOODS FOR HOME EX-PORT MARKETS

RICHARDA. BLYTHE

Cotton Yarns Mercerized and Natural ALL NUMBERS

505-506 Mariner and Merchant Building

PHILADELPHIA, PA.

The Desirability of the South

as the place to manufacture cotton goods is illustrated in the increase of 67% quoted by census department. We can offer attractive situations for those desiring to enter this field.

J. A. PRIDE

General Industrial Agent, Seaboard Air Line Railway NORFOLK, VIRGINIA.

When you enjoy the economy of lubrication provided by



you discover that increased production means a great deal more than a slightly lower lubricant expense.

Figure out the saving involved in a 50% reduction of oil stains in your Carding, Twisting and Spinning. Then write us for test samples of NON-FLUID OIL for Comb-boxes, Roll Necks and Twister Rings.

SOLE MANUFACTURERS

New York & New Jersey Lubricant Co. 165 Broadway, NEW YORK

BOSSON & LANE

-Manufacturers-

CASTOR OIL, SOLUBLE OIL, BLEACHING OIL, TURKEY RED OIL, SNOWFLAKE, SOLUBLE GREASE FLAXHORN, ALPHA SODA, OLEINE B. & L. ANTI-CHLORINE, SOLUBLE WAX BLEACHERS BLUES

Works and Office

Atlantic, Mass.

The Yarn Market

Philadelphia, Pa.—Business was Carpet and Upholstery Yarn in Dealers in Mill Stocks and other rather quiet last week in the yarn market, due largely to the holiday spirit that pervaded. The aggre-gate volume was fair, the activity 8-3-4 hard twist ... 18 south Carolina and stocks.

South Carolina and Stocks.

Big Asked warps:

Abbeville Cot. M., S. C. ... 1000

Amer. Spinning Co. S. C. 454 dealers reported a larger volume of business than that for May.

There was a fair demand for coarse numbers for spot and quiel deliveries, mostly 9s to 12s Southern frame spun cones, and sales were made on the basis of 20 1cents for 10s for quick shipment. There were inquiries for fair sized quantities of 30s Southern frame spun cones. Some dealers are quot ing 25 cents for fall deliveries, bu will not hear of this price, nor the price of 26 cents asked by some spinners.

There was an improvement in the sale of fine two-ply combed yarns during the last ten days. Sales of 50-2 combed peeler were made a 43 and 44 cents, 40-2 sold from 3 to 38 1-2 cents. 60-2 were quoted. at 50 to 56 cents, and sales of cones were made at 50 to 52 cents and skeins sold at 52 cents.

ting prices to get it.

Thre is no materal change for the better in the weaving situation. Some of the manufacturers say that all of the new business they are getting is of the hand to mouth variety and that immediate deliveries are wanted. This is thought to mean that there are no stocks in the market to depress prices, and wher Two-Ply Carded Peeter in Skeins buyers get a little more confidence good sized orders are, expected to come in.

Southern Single Skeins.

48	to 8s	18 1-2-19
10s		19 —19 1-
128		29 1-2-20
100000000000000000000000000000000000000		20 -20 1-
16s		20 1-2-21
		20 1-2-21
268		94 -
303	***********	

outhern Two-Ply Skeins:

	Southern 1 mm 2	
88		19 1-2-
108		19 1-2-20
12s	***********	20
148	***********	20 —21
16s		20 -20 1-2
20s		20 20 1-
248		22 —
248		23 —
268		23 1-2-
30s		24 —24 1-2
408		28 1-2-29
50s		38 —
60s	************	4950

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	South	ern	Single	e W	arps:	

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Southern Two-Ply Warps

88		19	-19	1-2
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148		21	1-2-	
16s		21	1-2-22	
208	*************	22	-22	1-2
248		23	1-2-24	
268		24	1-2-	
30s		24	-24	1-2
408		29	-30	
50s		38	-38	1-2

88		18 —19
10s		19 1-2-20 1-2
148		20 1-2-22
16s		21 -22 1-2
248		23 -24
26s		23 1-2-24 1-2

88	 19 —19 1-2
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148	 21 1-2-
248	 23 1-2-
26s	 23 1-2-24
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40s	 2930

Single Combed Peeler Skeins:

Os.						20			28		
									29		
08				200			1		33		
									38	-39	
08				4					42	-44	
Os		8						1	52	-54	

		MO-LIA	Commed		SKellis	
2						
	20s			28	1-2-	
	248			29	1-2-30	
	30s			31	1-2-32	
	40s			38	-38	1-2
2	50s			44	-46	
	60s			50	-52	
	70s			60	62	
	80s			70	-72	

A. M. Law & Co. F.C. Abbott & Co Charlotte, N. C.

Spartanburg, S. C. BROKERS

Bid	Asked
Aiken Mfg. Co., S. C	. 100 35 54
Aragon Mills, S. C	65 91 100
Avondale Mills, Ala	15 120 00 75 61
Capital Cot. Mils, S. C Chiquola, S. C., com 10 Clifton Mfg. Co., S. C 40	51 85 00 01
	125
	85
Easley Mill, S. C	80 90
Exposition Mill, Ga	65 70 150 70
Gaffney Mfg. Co., S. C Gainesville Cotton Mills, Go., common Glenwood Mills, S. C	80 141
Glenn-Lowry Mfg Co	101
Granby C. M., S. C., pfd. Graniteville Mfg. Co., S.	80
Greenwood C. Mills, S. C. Grendel Mill, S. C	140 145 57 100 102
Inman Mills, S. C	105 100 95
Ca. Lancaster C. Mills, S. C. Lancaster C. Mills, S. C. Preferred	80 86 130
Langley Mfg. Co., S. C. Laurens Mill, S. C Limestone Mill, S. C Lockhart	70 75 15 125 133 40
Marlboro Mills, S. C Mills Mfg. Co., S. C Mollohon Mfg. Co., S. C. Monarch Mills, S. C	60 75 110 90 115
Monaghan Mills, S. C Newberry C. Mills, S. C Ninety-Six Mills, S. C Norris C. Mills, S. C Orangeburg Mfg. Co., S.	.135 140 135 102
C preferred	90

C., preferred 90

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	Bid.	Asked
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Arlington		141
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Cannon	151	
Chadwick-Hoskins		85
Chadwick-Hoskins, pfd		101
Cliffside	190	195
Cora		140
Efird	115	126
Erwin, common	130	150
Erwin, preferred	105	
Gaston	100	90
Gibson	101	105
Gray	121	
Florence		124
Henrietta Mills		155
Highland Park		
Loray	10	
Loray preferred		90
Loray, preferred	181	
Lumberton	101	251
Marion Mfg. Co		100
Mooresville		
Modena	142	
Nakomis	• • • •	
Patterson	495	
Raleigh	. 125	
		100
Williamson	105	
Wiscassett	. 105	
Woodlawii		. 101

Olympia Mils, S. C., pfc		6.4(4)
Parker Cotton Mills, guaranteed	100 41	00∫
Parker, pfd	40	45
Common	16	20
Orr Cotton Mills		921/2
Ottaray Mills, S. C		100
Oconee Mills, common.		100
Oconee Mills, pfd		& in.
Pacolet Mfg. Co., S. C		106
Parolet Mfg. Co., pfd Parker Mills, pfd		& in.
Parker Mills, pfd	50	56
Pelzer Mfg. Co., S. C		135
Pickens C. Mills, S. C.	100	100
Piedmont Mfg. Co., S. C.	144	160
Poe F. W.) Mfg. Co., S.	105	115
C	100	
Riverside Mills, S. C	***	25
Roanoke Mills, S. C	140	160
Saxon Mill, S. C	126	
Sibley Mfg. Co., Ga		64
Sparlan Mill S C	110	112
Tucapau Mill, S. C	280	
Tucapau Mill, S. C Toxaway Mills, S. C		72
Union-Buffalo 1st ofd	35	40
Union-Buffalo Mills, S.		
2nd pfd	***	10
Victor Mfg. Co., S. C	***	***
Ware Shoals Mfg. Co., S.	. 75	
C., Warren Mfg. Co., S. C.	80	85
Warren Mfg. Co., pfd	100	00
Watts Mill, S. C	. 106	
Williamston Mill, S. C		97
Woodruff C. Mills, S. C.	95	
Woodside C. Mills, S. C.		

Personal Items

F. A. Abbott has resigned as Supt of the Albany (Ga.) Cotton Mills.

Frank Simpson, a mill machinis' Columbus, Ga., has been visiting at Westminster, S. C.

S. C. Fields has been appointed deputy sheriff at the Westervelt Mills, Greenville, S. C.

J. D. Massey, treasurer of the Eagle & Phenix Mills, Columbus, Ca., was in New York this week.

Pink Manning has been promoted to overseer of spinning at the Henrietta Mills, No. 2, Caroleen, N. C.

W. T. Lang has succeeded W. G. Smith as general manager of the Orangeburg (S. C.) Mfg. Co.

L. B. Reynolds has resigned as loom fixer at Chesnee, S. C., to accept a similar position at Lancas-

F. E. Blair has resigned as overseer of carding at Prendergast, Tenn., and moved to LaGrange, Ga.

J V Williams has resigned his position with the Deep River Mills, Randleman, N. C., and moved to Charlotte, N. C.

G. E. Hidd has resigned his position with the Palmetto Mill, Colum-S. C., to become overseer of cloth room at the Capital City Mills. of the same place.

E. A. Murray has resigned as overseer of finishing at the Caraleigh Mills, Raleigh, N. C., to acceept a position with the Carolina Light & Power Company of the same place

W. B. Wardell, formerly overseer of carding at the Maple Mills, Dillon. S. C., has accepted the position of econd hand in carding at the Monaghan Mills, Greenville, S. C.

Daniel Warlick has resigned as overseer of carding at the Caswell Mills, Kinston, N. C., to become second hand in No. 1 and 2 carding at East Lumberton, N. C.

Mr. Kirby Improving.

Ed Kirby, who was seriously scalded by steam when a pipe which he was working on the mill Converse, S. C., bursted, is slowly improving. The attending physiimproving. The attending cians say he has a very chance for recovery, unless something unforeseen sets in.

Mill Girl Drinks Carbolic Acid.

Lillian Branch, a cotton mill operative of West Durham, N. C., killed herself last week by taking car-bolic acid. The girl was despond-ent over a quarrel with her sweetheart.

She asked her landlady for a pistol and this was refused. Later she sent a little girl to the drug stor for the acid ,saying she wanted to kill bed bugs. She drank a full ounce bottle in the presence of th girl who brought it and immediate-ly fell over. She died before medica! aid could be secured.

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By installing an OTTO Gasoline Engine and Gene-

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HIS IS an old preparation, well known to the ma jority of Cotton Manufacturers, on account of the veneral satisfaction it has always given. ainder for both fine and coarse counts as it combines

readily with a: y starches, lays the surface fibre and holds the size well on the yarn. Manufacturers of exports and denims find it valuable, as it reduces shedding and loom waste to a minimum. Should use Raw Tallow or Soluble Tallow in addition. Write for formula.

ARABOL MANUFACTURING CO.

100 William Street, New York
CAMERON MacRAE Southern Sales Agent CHARLOTTE, N. C.

July 4th at Pelham, Ga.

the Fourth at the Pelham (Ga.) Miks but their music is of a high order.

was the concert given by the East Pelham Concert band. This band has The feature of the celebration of only been organized a short time

Hurt in Runaway.

Jesse S. Green, a young man of about 27 years of age, and an em-ploye in Drayton Mills, Spartanburg, S. C., suffered a concussion of the brain Monday morning as a result of injuries received in a runaway accident.

The accident occurred on the overhead bridge near Drayton, and so far as could be learned no one saw the accident, but it seems as if the animal became frightened by a loose trace and the young man was dragged in the buggy for some distance before becoming disengaged Aside from the concussion of the brain and a bruise near the left ear no other injuries were found by the physicians. He became conscious shortly after reaching the hospital but was not sufficiently rational to explain the details of the affair.

May be Charged With Bigamy.

Will Veason, white, who was arrested Saturday at Greenville, S. C., on complaint of Spartanburg authorities, was taken back to the neighboring city to answer the charges of wife desertion which have been brought against him.

Since his arrest aat Greenville i' has developed that Veason is likely to be charged with bigamy, it being alleged that he married some time ago a young woman living in one of the cotton mill villages about Greenville. The police stated that when confronted with this charge Veason said thaat he mar ried here under the impression that his first wife was dead.

It is understood that the Spartanburg police have been on the lookout for Veason for many

months.

Cotton Mill For Sale.

The plant of the Hawkinsville Cotton Mills is offered for sale by the bondholders who hold the property. Property consists of one two story brick mill house with tower, built on plan providing for enlargement, full equipment of machinery, three thousand spindles, sprinkler system fire protection, one frame cotton warehouse, one six-room superintendent's dwelling, fourteen four-room frame dwellings. Real estate consists of about nine acres in the thriving town of Hawkinsville close to business center. Mill is reached by side tracks of three railroads and is on navigable river. Mill built in 1900 and plant cost \$100,000.00 can be bought for less than half that amount. Write for complete description of property and list of machinery, booklet of town of Hawkinsville showing photo of mill also furnished. Call on or address E. J. HENRY.

Trustee for Bondholders Hawkinsville, Ga.

Want Department

Want Advertisements.

If you are needing men for any position or have second hand machinery, etc., to sell, the want columns of the Southern Textile Bulletin afford a good medium for advertising the fact.

Advertisements placed with as reach all the mills.

Employment Bureau.

The Employment Bureau is a feature of the Southern Textile Bulletin and we have better facilities for placing men in Southern mills

than any other journal.

The cost of joining our employment bureau is only \$1.00 and there is no other cost unless a position is secured, in which case a reasonable fee is charged.

We do not guarantee to place every man who joins our employ-ment bureau, but we do give them the best service of any employment bureau connected with the Southern textile industry.

Overhauling

For general overhauling on spinning, spooling and twisting address David S. Thomas, Glen-

Help Wanted. Wanted: At once complete set of help to start our new Mill Number 2. Includes bands for card room, spinning room and weave room. Cast your lot with us if you are looking for health. wealth and happiness. Apply promptly to W. C. Cobb, Supt. Ware Shoals Mfg. Company, Ware Shoals, S. C.

Wanted

One card grinder and spinning spooling help. Advantages and wages good.

H. L. Holden Rocky Mount Mills, Rocky Mount, N. C.

Folder Man Wanted.

Want man to run folder and bale. Price \$1.40 per day. Three bales per day. Inverness Mills, Winston-Salem, N. C.

For Sale.

For Sale-Sixteen sets of 15x3 inch Whitin spinning frame pulleys. Used only two weeks. Inverness Mills, Winston-Salem, N. C.

Weavers Wanted.

WANTED-Two or three good Draper weavers on plain white work. Work runs well and good weavers make from ten to twelve dollars per week. Good healthy place to live, cheap rent and large gardens. Apply at once to G. A. Polatty, Supt.,
Tarboro Cotton Factory,

Tarboro, N. C.

Spinners Wanted.

We are starting up some new spinning and can use a few good spinners and doffers. ners 12 1-2 to 15 cents per side and spinners run 6 to 12 sides Pay doffers 75 cents to \$1.00 per

day. Apply to C. L. Price, Overseer Spinning, Patterson Mill, Rosemary, N. C.

WANT position as overseer spinning or twisting or both. Have had long experience. Strictly sober and good manager of help. Can change on a week's notice. Address No. 382.

WANT position as superintendent of yarn mill, denn warping and reeling, or overseer of spinning, carding or twisting in large mill Now employed. Can change on 10 days' notice. Address No. 383.

WANT position as earder or spin-ner or both. Now employed as carder and spinner in 10,000 spindle mill. The middle or South-ern States preferred but will go anywhere. Can furnish good references. Address No. 384.

WANT position as overseer carding at not less than \$3 per day Can give good references and can change on six days' notice. Address No. 385.

WANT position as overseer of weaving. Have had long experience and am now employed but prefer healthier location. Can furnish satisfactory references. Address No. 386.

VANT position as overseer of spinning. Have had long experi-ence and am now employed, but position as wish large mill. Can furnish good references. Address No. 387.

WANT position as carder in large mill or superintendent of small mill on hosiery yarns. Now employed and giving satisfaction but wish to change. Good references Address No. 388.

WANT position as overseer of spinning. Now employed. 10 years WANT position as superintendent experience. 40 years old. Mar- Long experience and now emried. Good reason for wishing to ployed, but wish to change. Good change. Good references. Ad- references both as to ability and

QUALITY vs. PRICE

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The IVEY BRAND Sticks Save Money in their durability-Save the Time of the Loom Fixer-Save the Stopping of the Loom to put in another Save Making Flaws in the Cloth by Breakage. Every Stick Selected and Branded. Write us for prices.

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IVEY MFG. CO., - Hickory, N. C.

WANT position as superintendent Now employed but wish to change Have had good experience on both white and colored goods and can furnish satisfactory references. Address No. 390.

WANT position as overseer of spin-ning, Age 27. Have eight years' experience on yarns from 5's to 86's. Strictly sober, Good manager of help. Best of references Address No. 392.

V. ANT position as overseer of weaving. Now employed but wish to change on account of un healthy location. Good references. No. 396.

WANT position as master mechanic Have had long experience with cotton mill steam and electric power plants. Good references Address No. 397.

WANT position as chief engineer or master mechanic. Have had long experience in cotton mill work and can give satisfaction. Strictly sober. Have fine references. Address No. 398.

WANT position as overseer of card-Would accept position of ing. second hand in large room. Have had good experience in first class mill and can furnish god refer-Address No. 399.

WANT position as carder and spinner. Now employed, but prefer to change. Have long experience and can furnish best of references. Address No. 400.

position as weaving. Now employed, but want larger job. Have had experience on many lines of goods and car give satisfaction. Good references. Address No. 401.

WANT position as overseer of spinning or second hand in large mili Experienced both as second hand and overseer on from 4's to 50's yarns. Age 28. References furnished if desired. Address No

WANT position as master mechan-ic. Now employed. Have had 26 years experience and can furnish best of references. Address No

ployed, but wish to change. Good references both as to ability and character. Address No. 404.

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WANT position as superintendent of either spinning or weaving mill. Have had long experience and can assure best results as to production, quality, cost, etc. Address No. 405.

WANT position as overseer of card ing at not less than \$3.00 per day Now employed as overseer of carding but wish to change for larger room. Good references larger room. (Address No. 406.

WANT position of superintendent of small mill or overseer of spinning in large mill. Now employed as spinner and assistant superintendent and giving satisfaction. Good references. Address No. 407.

WANT position as overseer of spin-Now employed and giving satisfaction, but want larger job. Can furnish satisfactory references. Address No. 408.

WANT position as overseer of weaving. 14 years experience on check and plain work on Crompton & Knowles and Draper looms Have only changed once in ten years. Now employed. Address No. 393.

WANT position as overseer of carding in small mill or second hand in large mill. Now employed but prefer to change. Can furnish good references. dress No. 394.

WANT position as overseer of weaving. 22 years experience in weaving and slashing. Have a good jb but don't like location. Prefer Draper room. God references. Address No. 395.

WANT position as carder and spinner on night or day run. Have filled one position as carder and spinner five years. Can furnish good references and get quality and quantity. Address No. 409. (Continued on next page) (Continued from last page)

WANT position as overseer of weaving. Prefer print goods in N. C. Now employed, but have good reasons for wishing to change. Good references. Address No. 410.

WANT position as overseer of spinning. Age 42. Married. Strictly sober. Have long experience on both coarse and fine, white an colored work. Address No. 411.

WANT position as overseer of carding and spinning. Age 31. Married. Now employed in successful mill. Can furnish satisfactors. references. Address No. 412.

AN EASTERN MAN experienced on fine yarns and goods wants position as superintendent of Southern mill and can furnish fine references. Address No. 413.

WANT position as superintendent Have had 18 years experience. Several years in weaving, spinning and wide experience in dressing and slashing. Good manager of help and up-to-date on watching cost. Sober and good references. Address No. 414.

WANT position as superintendent or overseer of large weave room in Ga., N. C. or S. C. Now employed as superintendent and have had long experience as overseer Good references. Adof weaving. (dress No. 415,

WANT position as superintendent of medium size mill or carder and spinner in large mill. Am now carder and spinner in 10,000 spindle mill, but want better position. and also Practical experience technical knowledge. Address No.

WANT position as superintendent employed by good mill but would change for larger mill. Experienced on colored as well as gray goods. Satisfactory references. Address No. 417.

WANT position as overseer cloth room in large mill by married man of experienced and ability. Am at present employed as over seer cloth room in one of the largest mills in the South and giving satisfaction. Can give references. Good reasons for desiring a change. Can change in two weeks. Address No. 418.

position as overseer of carding. 16 years in card room, 4 years as overseer. Married. Age Good references. Address No

WANT position as overseer of spinning. 11 years experience as over-seer on from 20's to 100's. Also experience on twisting and wind-Good references. Address No. 420.

WANT position as overseer of spinning and winding. 17 years ex. perience in spinning and am now employed as overseer. Can furnish good references. Address 421

WANT position as overseer of spin-Have had long experience in first class mills and can furnish satisfactory references as to ability and character. Address No. 422.

VANT position as superintendent. Have long experience, both as overseer of spinning and as su-WANT perintendent. Can furnish reference from previous employers. Prefer weaving mill. Address No.

WANT position as overseer of cloth room or as overseer of weaving. Experienced in both rooms with special reference to colored fancy goods. Now employed. Address No. 424.

WANT position as overseer of carding. 24 years experience in carding. Married. Sober. Good recommendations. Can change on on short notice. Address No. 425.

WANT position as carder and spin-ner. Have had long experience and can furnish satisfactory references. Also experienced overhauling. Address No. 426.

WANT position as overseer of spinning. 10 years experience. 6 years as overseer on carded and combed yarns, also hoisery and warp yarns. Married. Age 31. Strictly sober. Now employed. Can change on short notice. Address

WANT position as carder. 24 years in card room. Now overseer. Age Good manager of help. Married. Strictly sober. Can change on short notice. Good references. Address No. 428.

WANT position as overseer of spinning. Have long experience in good mills on both coarse and fine Can furnish satisfactory references. Address No. 429.

WANT position as superintendent. Have had experience running both large mills and furnish fine references, both as to ability and character. Address

WANT position as overseer of weaving, at not less than \$3.00 per Married, Of good character and temperate. Experienced on plain and check work. Have held present position two years. Can furnish references. Address No.

WANT position as superintendent Have had long experience both as carder and superintendent and can furnish splendid references. Have special reputation as experi carder. Address No. 432.

WANT position as overseer of spinning. Now employed but wish larger job. Have always made good and can furnish references present and former ployers. Address No. 433.

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WANT position as overseer of carding or superintendent in a small mill. 18 years experience. Age 37. Sober. Married. Can furnish good references. Employed but can come on short notice. Address

WANT position as superintendent. Now employed and can give present employers as reference. Long experience both as overseer and superintendent. Address No. 435

WANT position as carder or carder and spinner. Have had good experience in both position on from 4's to 40's. Also have family of to 40's. Also have family of ll help. Strictly sober. Good mill help. references. Address 436.

WANT position as overseer of carding and spinning. 4 years experience in card room. 13 years experience as overseer of spinning Gord reason for wanting to change. Good references. Address

WANT position as superintendent. Age 32. Have been in mill since boy. a boy. Am practical carder, spinner and weaver. Now employed as superintendent but wish change. Sober. Industrious Good references. Address No. 438.

WANT position as overseer of spinning or carding and spinning. Experienced on 4's to 60's both combed and carded. Also hosiery Now employed in mill of 18,000 spindles and can give present employers as reference. dress No. 439.

WANT position as superintendent of small mill or large weave room. Now employed as superintendent but want larger mill. Have had white doctor. Soon after arriving, the doctor best of references. Address No. felt the old man's pulse, and then

"Did your other doctor take your ANT position as overseer of temperature?" he asked. spinning or carding and spinning "I don't know boss," replied the WANT position carder and spinner vears Sober. Reliable. Now employed but my watch as vil."-Ex.

but can change on short notice Good references. Address No. 443.

WANT position as carder and spin-ner or both. Married, Sober. Re-liable. Have had good experience and can give satisfaction. Address No. 444.

WANT position as overseer of weaving. Now employed as second hand on Draper looms. 8 years experience in fixing on plain and fancy weaves. Best of references from present and past employers. Held present position 2 years. No. 440.

WANT position as superintendent. Now employed in small mill but desire larger mill. Have had long experience as overseer of ing and superintendent. Good references. Address No. 441.

WANT position as overseer of carding. Now employed, but wish a better place. Have had seven years' experience as overseer of carding and can furnish best of refrences. Address No. 448.

WANT position as overseer of spinning or spinning, twisting, warping and winding. 7 years experience as overseer on 10's to 50's. 29 years old. Good habits. Good efdrences. Can handle any size room. Now employed but can change on short notice. Address No. 446.

Surgical Operation.

An old darkey was taken ill and called in a physician of his own race After a time, as there were no signs improvement, he asked for

examined his tongue

sick negro. "I ain't missed nothing

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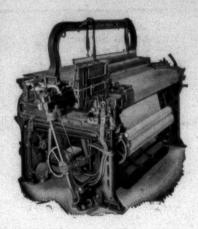
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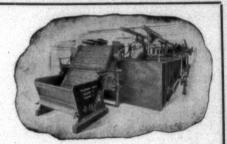
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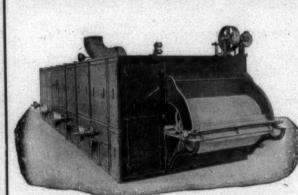


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